

Part A – Hardline® HP 11-55 Iso – Part # 60221  
 Part B – Hardline® HP 11-55 Resin Black – Part # 60225

**DESCRIPTION:**

Hardline® HP 11-55 is a one to one volume ratio, two-component, 100% solids (no VOCs, no solvents), exothermic, rapid curing, elastomeric hybrid polyurea lining system. The lining thickness varies based on application, typically minimum of 1/16" (62.5 mils; 1.6mm) up to unlimited thickness. It can be sprayed up to 98% humidity and a dew point temperature difference of 15° or more with no blistering. Hardline® HP 11-55 is easy on spray equipment with no fast gelling at the spray gun tip.

**TYPICAL USES**

- Excellent general purpose industrial lining for applications such as:
  - Vehicle protection to safeguard from heavy impact, scratching and corrosive environments.
  - Material delivery systems where a seamless flexible system is essential
  - Floor and wall protection in industries such as food processing, food storage, veterinary, production area and laboratories
  - Secondary containment as a monolithic, impermeable lining for industrial plant, agriculture, and petrochemical applications
- Reduces noise from vibration and impact
- Spray-on application creates a monolithic, seamless lining that conforms to any shape and size
- Bonds to virtually all substrates of any dimension, including metals, wood, concrete and fiberglass
- Can withstand vehicle forklift traffic and heavy loads with proper thickness build
- Stable from -40°F (-40°C) to 175°F (79.4°C)
- Elastomeric properties allow for application to surfaces subject to: vibration, expansion, contraction, movement, flexing, abrasion and impact.

**FEATURES & BENEFITS:**

- Robust application window with ability to spray at low temperatures and high humidity
- High tensile strength and tear strength properties
- Very good abrasion and impact resistance
- Good chemical resistance
- Excellent corrosion resistance
- Good noise reduction
- Easy to texture

<b>CHEMICAL PROPERTIES*:</b>	<b>Standard Test</b>	<b>Isocyanate (A)</b>	<b>Resin (B)</b>
Specific Gravity (grams/cc)	ASTM D-792	1.16	1.12
Viscosity, cps		500 – 800	700 – 1100
Solids by Volume/Weight		100%	100%
Volatile Organic Compounds, calculated		0 lbs/gal	0 lbs/gal
Mix Ratio, parts per volume		1	1
Mix Ratio, parts per weight		104	100
Gel Time, seconds		3	
Tack Free, seconds		4	
95 – 99% Cure Time		4 hrs	
Theoretical Coverage		1600 sqft/gal @ 1 mil	
Odor		mild	sweet
Freezing Point		40°F	n/a
Base Color		amber/brown	black
Shelf Life - Unopened Containers		12 months	12 months

\*Properties were tested at 77°F (25°C).

**TYPICAL PHYSICAL PROPERTIES:**

	<b>Test</b>	<b>Result</b>
Hardness (Shore D)	ASTM D-2240	55±5
Tensile Strength (psi)**	ASTM D-412	2400 – 2700
Secant Modulus @ 100% elongation	ASTM D-412	1250
Secant Modulus @ 200% elongation	ASTM D-412	1850
Tear Resistance (pli)** Die C	ASTM D-624	400 – 500
Elongation (%)**	ASTM D-412	80 – 90

(continued)

**Hardline® HP 11-55** (continued)**TYPICAL PHYSICAL PROPERTIES:**

	Test	Result
Impact Resistance (lbs)	ASTM D-256	160
Density (lb/ft <sup>3</sup> )	ASTM D-1622	69 – 70
Compressive Strength (psi)	ASTM D-695	800
Taber Abrasion Resistance (mg of loss/1000 cycles) CS17 Wheel; 1000 grams weight	ASTM D-4060	140
Mandrel Bend, 180°, 1 inch mandrel	ASTM D-522	Pass
Coefficient of Friction on Steel:	-Static	ASTM D-1894
	-Kinetic	ASTM D-1894
Water Absorption (%)	ASTM D-570	≤1.6
Dielectric Strength (volts/mil)	ASTM D-149	300
Volume Resistancy (ohm/inches)	ASTM D-257	6 X 10 (12)
Dielectric Constant (MHZ)	ASTM D-150	5.4
Dissipation Factor (MHZ)	ASTM D-150	0.058
Cathodic Disbonding	ASTM G-8	Pass

\*\*Properties were checked of lining, 1/16" (62 mils), (1.6 mm) thick stock.

**PROCESSING CHARACTERISTICS:** The system settings required to achieve quality spray application will vary depending on environmental and substrate conditions. The following recommended parameters will help ensure optimum quality.

Equipment	Spray Gun	Process Pressure, psi (static)
Graco Reactor E-XP1; E-XP2	Fusion - Air Purge or Mechanical Purge	2000 – 2500

Process Temperatures

Iso Component	Resin Component	Hoses
150° – 160°F	140° – 150°F	140° – 160°F

**DRY FILM THICKNESS RANGE:** Varies based on application, typically a minimum of 1/16" (62.5 mils; 1.5mm) up to unlimited thickness.

**NOT RECOMMENDED FOR:**

- Sustained temperatures below -40°F (-40°C) or above 250°F (121°C)
- Application to high-density polyethylene or thermo plastics

**CHEMICAL RESISTANCE:** Hardline® HP 11-55 provides good resistance to many commercial and industrial chemicals such as acids, alkalis, oils and cleaning chemicals. For specific applications and information, please consult a Rhino® representative.

**SUBSTRATES:** Metals, wood, concrete, fiberglass, most epoxy or polyurethane painted substrates and geotextiles

**COLOR OPTIONS:** Only available in black.

**HOW SUPPLIED:** Net weight per set is 910 pounds (412.7 kg). A set of Hardline® HP 11-55 consists of one (1) 55 gallon (208 L) drum of 'A' component and one (1) 55 gallon (208 L) drum of 'B' component.

**SAFETY PRECAUTIONS: Health Considerations: Consult the Rhino Linings® Safety Data Sheets (SDS)**

This chemical system requires the use of proper safety equipment and procedures. Please follow the Rhino Linings® product SDS and Safety Manual for detailed information and handling guidelines.

**For Your Protection:** The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions made concerning the products and their uses, applications, storage and handling are only the opinion of Rhino Linings Corporation. Users should conduct their own tests to determine the suitability of these products for their own particular purposes and of the storage and handling methods herein suggested. The toxicity and risk characteristics of products made by Rhino Linings Corporation will necessarily differ from the toxicity and risk characteristics developed when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors.

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